

Model B Ergometer

Repair, Maintenance &
Troubleshooting Instructions



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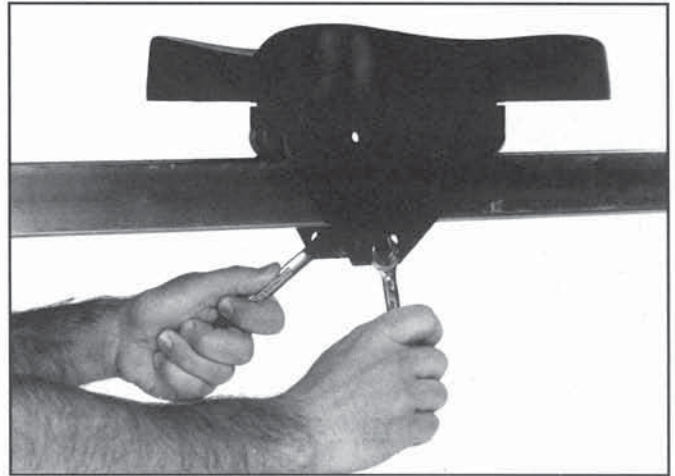
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SEAT ROLLER INSTALLATION

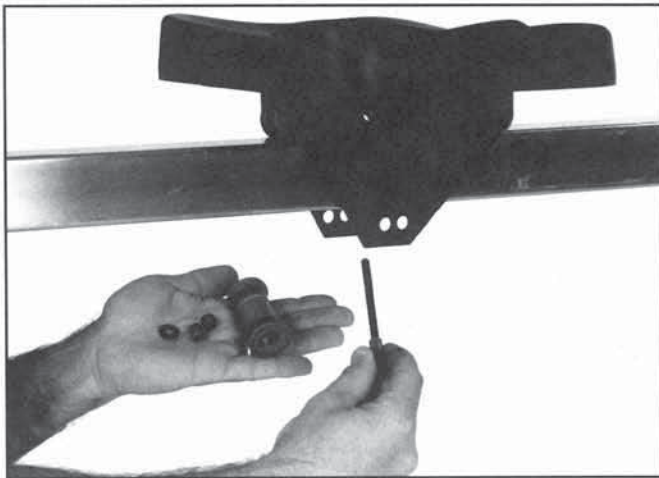
TOOLS NEEDED: Two 7/16"(11mm.) wrenches

NOTE: Newer ergometers have two extra sets of holes across the top of the metal seat bracket where two additional rollers may be installed. We recommend extra rollers for heavy use situations where seat roller wear may become a problem.

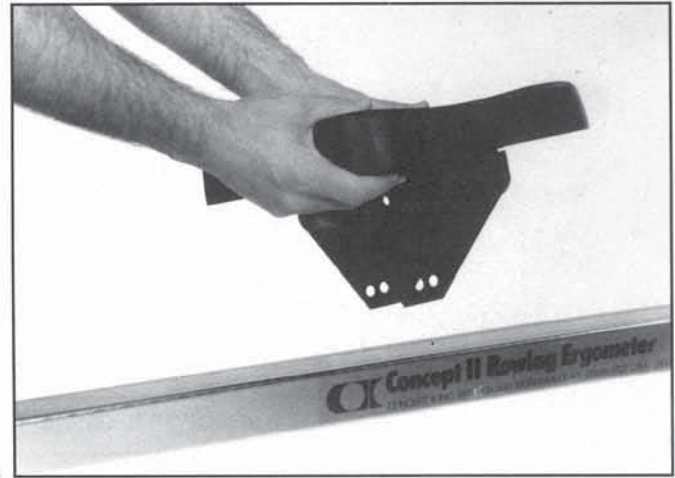
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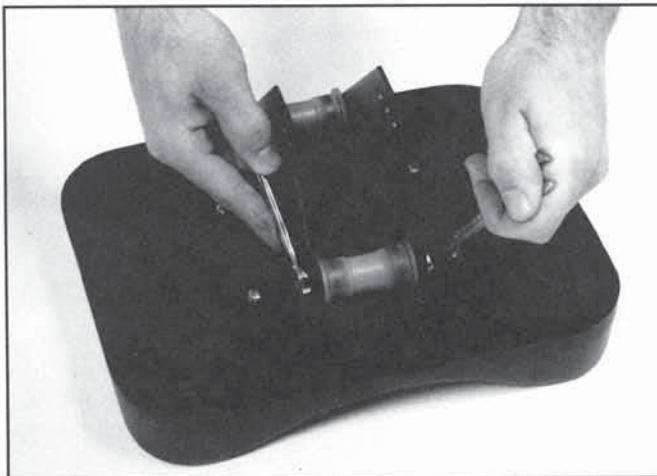
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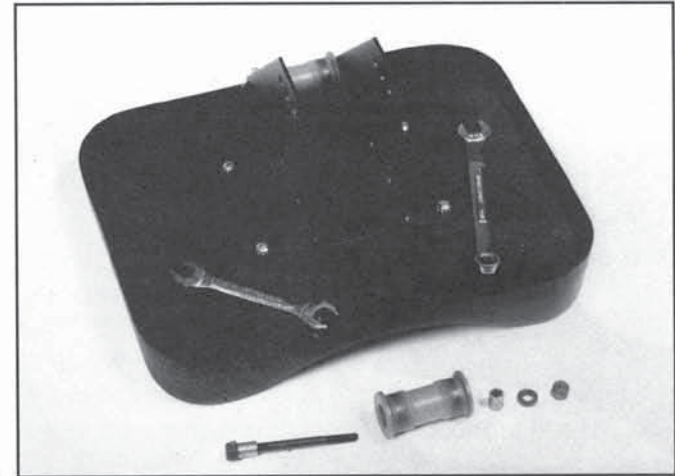
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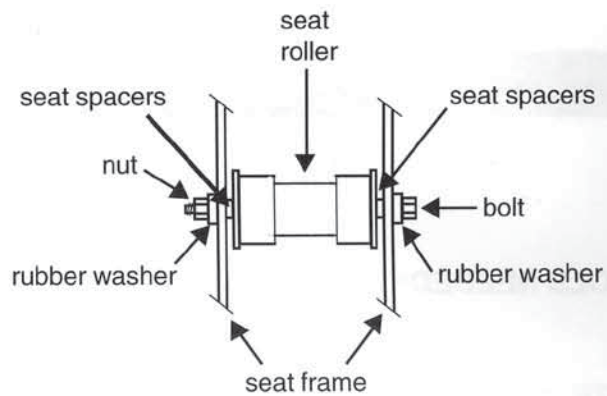


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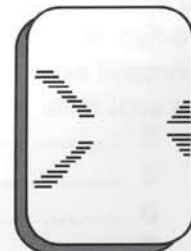




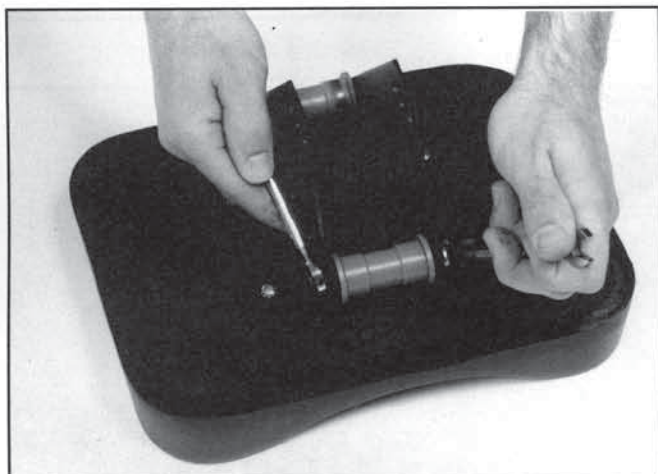
6.



7.

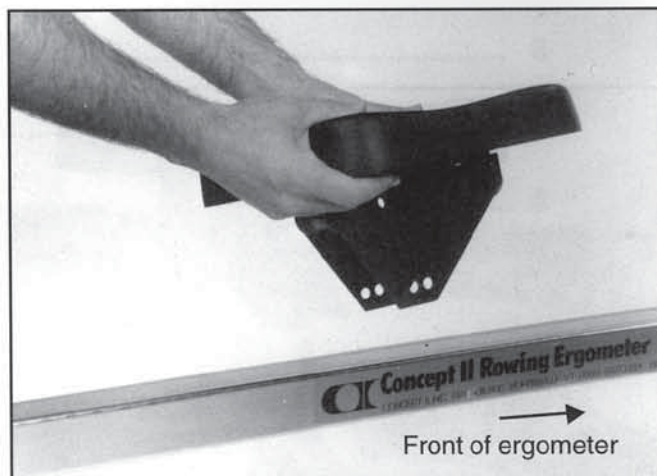


Front of Seat
(top view)



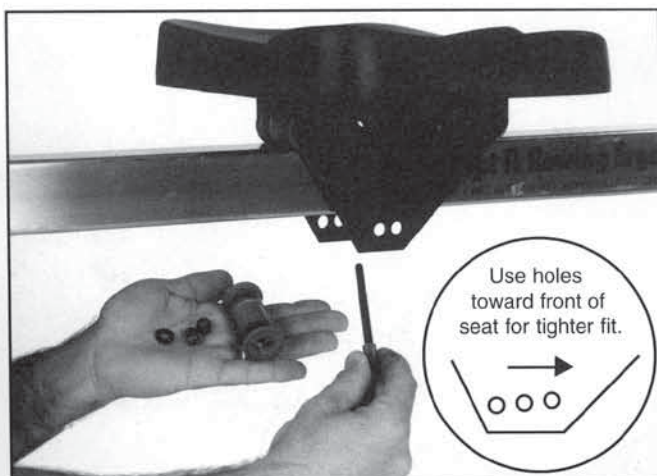
8.

Tighten nuts until rubber washers just begin to deform.



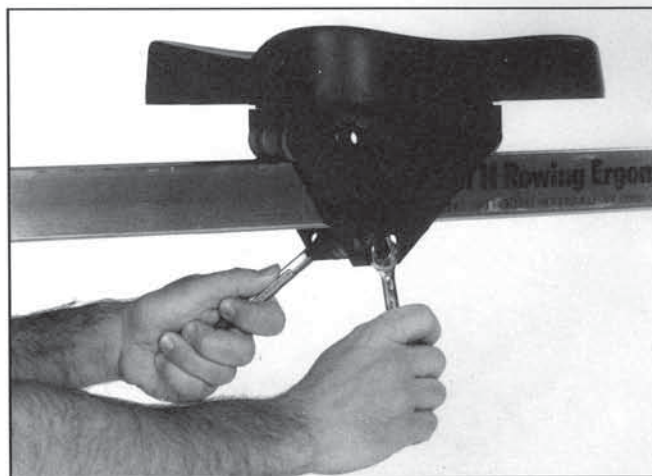
9.

Front of ergometer



10.

Install in same order as #7



11.

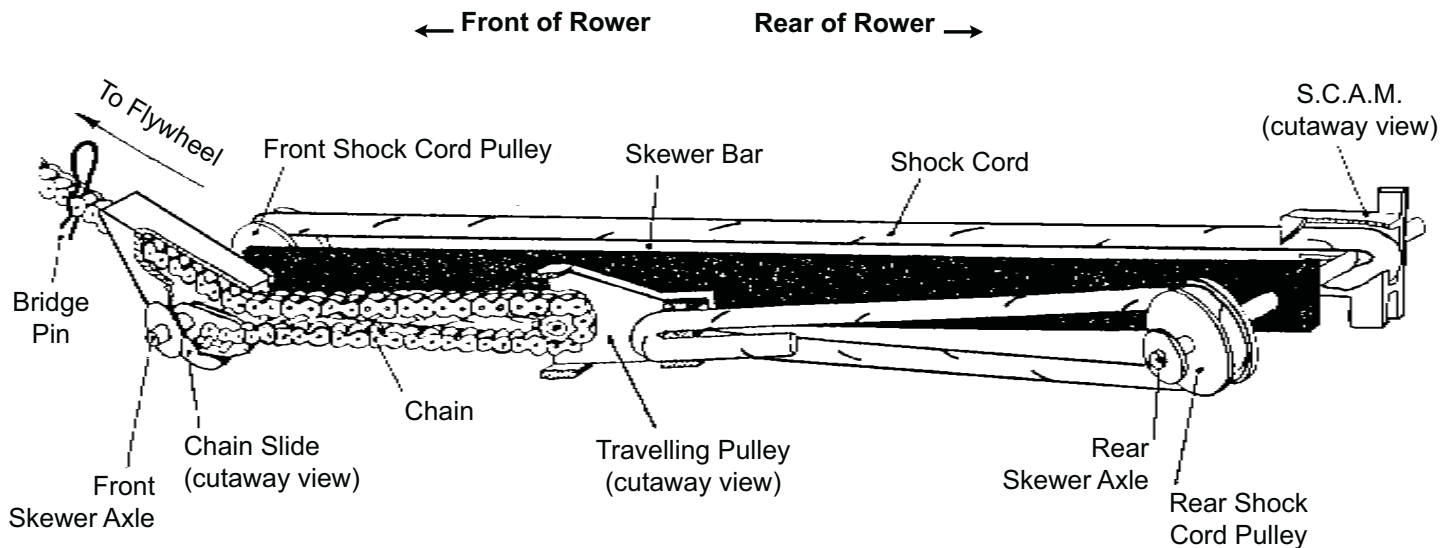
Do not overtighten.

SKEWER RETURN MECHANISM

The following is a step by step description of how to disassemble, inspect and reassemble your return mechanism. Even though you may have to do only part of this procedure to get your machine operating we recommend complete inspection of all the parts while you have the skewer out.

Read through the steps to familiarize yourself with what you will be doing. Gather all the necessary tools, clear your workspace and take your time doing the work.

Detail of Skewer - Figure A



1. DISASSEMBLY

Tools & Materials Required:

Hammer	Cleaning solvent
Screwdriver	Concept II chain oil
Pliers	Rags
Sharp knife	Tape

REMOVAL OF OLD PARTS

1) Pull the handle out a few feet from the chain guide and put the bridge pin through the chain where it emerges from the monorail. This will hold some slack in the chain for you. If your chain has gone slack already, this step will not be necessary.

2) Remove the handle by tapping the rounded end of the U-bolt to dislodge the two (2) 1/4"-20 nylon insert stainless steel nuts from the wooden handle. Use a 1/2" wrench to remove the two nuts from the U-bolt. Remove the U-bolt from the handle and chain, take the chain from the sprockets and let it rest on the floor.

3) Remove and save the four (4) #8 machine screws that hold the skewer in the monorail. Slide the skewer out of the front of the machine.

4) Lay the return mechanism on a flat surface, oriented as in Figure A. Take time now to note the routing of the shock cord and chain, comparing this to Figure A. Hold the skewer bar in one hand and operate the mechanism by pulling the chain out of the slide, noting the way the components move throughout the stroke.

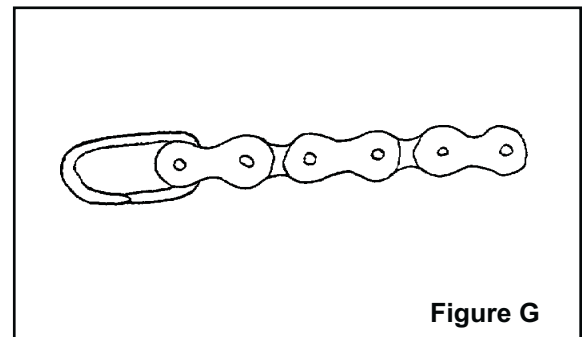
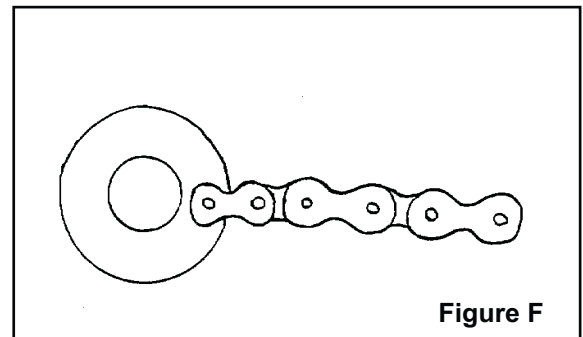
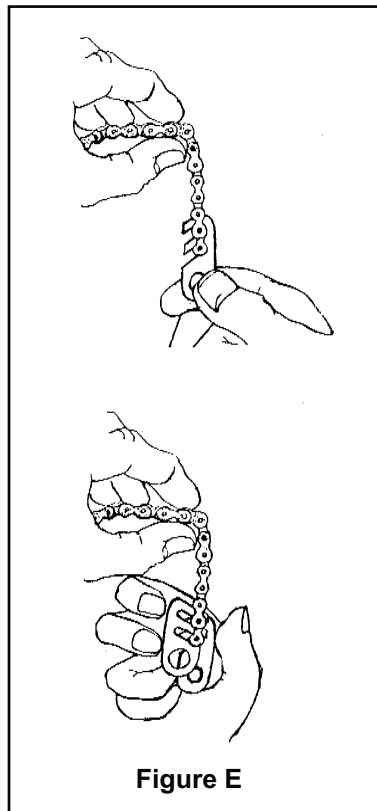
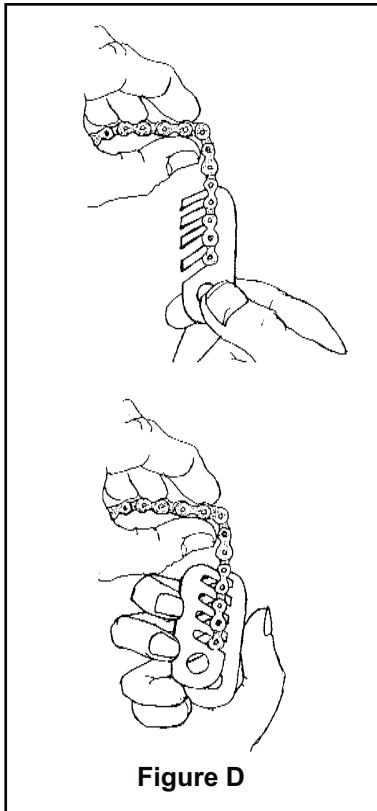
5) Pull the chain out from the chain slide far enough to allow removal of the bridge pin. Slowly allow the chain to retract until the chain and shock cord are fully relaxed.

6) Remove the S.C.A.M. (Shock Cord Adjustment Mechanism) from the rear axle and unloop the shock cord from the front and rear shock cord pulleys.

7) Mark the end of the shock cord that is at the S.C.A.M. with a piece of tape, then detach the shock cord from the S.C.A.M. and the travelling pulley by pushing the ends of the cord out of these parts. Set the shock cord and S.C.A.M. aside for later inspection.

8) Now go to the front axle and, with a screwdriver or pliers, pry off the axle retaining clip that is holding the chain slide and chain in place. Pull the chain slide and chain off the axle. Set the chain slide aside for later inspection. The axle clip may be discarded as its purpose is to hold parts in place during assembly and shipping. It is difficult to replace without the right tool, and you will be using the skewer axle screws to serve the same function during assembly.

9) Look at the ends of your chain. Most chain end connectors consist of two fingered pairs of parts which engage the chain at its ends as in Figures D and E. If you do not have a fingered style attachment at the HANDLE end of the chain, but rather a stainless steel ring about the size of a thick quarter, please call Concept II for a free replacement. It has been found that this is not a reliable part and should be replaced with the fingered-style connector.



The end of the chain that connects to the front axle (dead end) will have one of three styles of connectors: 1) The fingered style as in Figure E. 2) A steel disc with holes in it as in Figure F. 3) A steel "lap-link" as in Figure G. All three of these connectors are reliable for this end of the chain.

10) Remove the chain from the travelling pulley by either 1) removing the fingered dead end connector, or 2) removing the fingered handle connector after removing the vinyl cover (this is harder to do than #1 or #3), or 3) spreading apart and removing the laplink from the chain, and then pull the chain out of the travelling pulley. Set the chain and travelling pulley aside for later inspection.

11) Using the screwdriver or pliers, remove the two retaining clips holding the white shock cord pulleys in place. Remove the pulleys and set them aside for later inspection. Discard the retaining clips.

Your return mechanism is now fully disassembled.

2. INSPECTION OF PARTS

SKEWER BAR & AXLES

Wipe the bar and axles clean with a rag and some solvent. The only sign of wear you may see on the skewer bar is a polished area where the travelling pulley axle may have been rubbing against the bar, which should cause no problems with the operation of the mechanism. The axles should be clean and straight, especially where the shock cord pulleys are located.

Sight down the length of the bar. There should be no sharp bends that might interfere with the travelling pulley. The bar might have a gradual bend that runs its entire length. This situation is OK as long as the bar is oriented such that it bends away from the travelling pulley, as in Figure B.

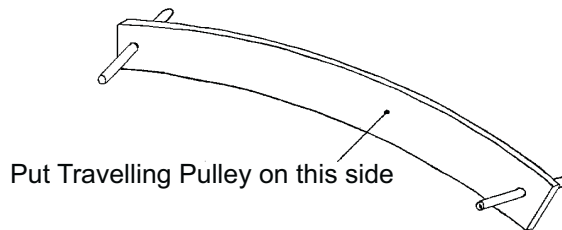


Figure B - Skewer Bar Bend Orientation (Exaggerated)

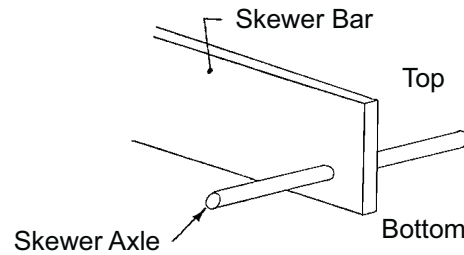


Figure C - Off-center Skewer Axle Orientation

Some skewer bars have a top and bottom. These assemblies have the axles located off-center of the skewer bar as in Figure C. Note that it is very important to have this style bar oriented as shown when reassembled.

Inspect the edges of the bar for rough spots that may abraid the shock cord. File if needed.

SHOCK CORD

Look over the entire length of the cord for places where the outer woven nylon casing is worn away, exposing the inner rubber fibers. Replace the cord if you have any areas like this, as its condition will deteriorate quickly from this state. It is normal to see some fuzziness of the casing where the cord runs over the pulleys. As long as the casing is intact, your cord is probably OK.

Measure cord and wrap it tightly with tape at ten(10) feet. Cut it with a knife or sharp scissors at this point.

TRAVELLING PULLEY

The travelling pulley consists of a black plastic housing, an axle, two retaining clips on the ends of the axle, a bearing pressed on the axle and a disk or cog pressed on the bearing. The chain enters the top of the travelling pulley, runs around the disk or cog and goes out the bottom of the pulley, as in Fig. A on page 3.

First make sure that all the above mentioned parts are present. Next, rotate the disk or pulley with your finger. It should turn with little or no resistance, and the bearing should not slide from side to side on the axle.

Inspect the housing for places where it may be worn through or cracked, or where the axle holes have elongated. If any of these conditions exist, it would be best to replace the travelling pulley.

CHAIN

Have a close look at the chain and check it for lubrication. If it seems dry or stiff, this is a good time to give it a thorough cleaning and lubrication. The "best" method would be to immerse the chain in a solvent, such as white gas or kerosene, scrub it energetically with a toothbrush, then dry and lubricate it.

Run the chain over a finger and watch for links that don't bend. Grasp the chain on either side of the offending link and work the chain laterally to loosen it up.

Inspect the chain/handle connector, looking for signs of fatigue or excessive wearing of the hole that the U-bolt goes through.

CHAIN SLIDE

This plastic part is designed to give the chain a smooth, quiet exit from the monorail out to the flywheel. The chain will eventually wear through this part, which will leave the chain rubbing on the top inside edge of the monorail.

Take a close look at the inside surface of the slide where the chain runs. If it's flat and smooth, you are probably looking at a new or nearly new chain slide. Is the surface worn with grooves that match the shape of the chain? That is OK, as long as there is at least 1/8" of plastic left at the front tip before it wears through. If there is less than 1/8", the chain should probably be replaced. Bear in mind that this is an inexpensive part, and now is the best time to deal with it if there is a question.

SHOCK CORD PULLEY

Make sure that the outer surface that the shock cord runs on is round. Put the pulley on a skewer axle to see how well it fits. If there is more than 1/16" of play or if the pulley wobbles very much, it should probably be replaced. Smooth rotation of the pulleys can help to lengthen the life of the shock cord, and like the slide, this is an inexpensive part.

3. REASSEMBLY OF THE RETURN MECHANISM

All right. You've taken it apart, cleaned and inspected everything and gotten new parts where needed. Now comes the most important part, getting it back together *RIGHT*.

Take your time doing this. Read each step carefully and look at the pictures. Better yet, look at another return mechanism if there's one available. It will be helpful to have two people for some of the steps.

There are many ways to reassemble the mechanism that may look OK but, if done incorrectly, will result in early wearing of the components. **PLEASE TAKE YOUR TIME.**

1) Take the skewer bar/axles and recheck the bar for the long bend mentioned in the inspection step. Orient the bar on the surface in front of you with the bend *AWAY* from you, and if your skewer bar has a top and bottom, with the top up, as in Figure B and C on page 5.

2) Go to the end of the bar to your left, which we will call the front of the skewer. On the end of the front skewer axle that points away from you put a thin coat of lubricant. (Grease or Vaseline will last the longest. Concept II Chain Oil may also be used but will need to be reapplied more often). Slide on a shock cord pulley with the bushing side of the pulley (the side with no writing) against the skewer bar. Loosely screw one of the four(4) #8 screws into the axle end to hold the pulley in place.

3) Now go to the other end of the skewer bar (rear) and repeat the above procedure on the axle end pointed towards you. You should now have a skewer bar with two white pulleys at opposite ends and opposite sides to one another.

4) Look at Figure A to locate the top and bottom of your travelling pulley. Feed the chain through the travelling pulley such that the end of the chain going to the handle comes out the top front of the travelling pulley and the "dead end" of the chain, going to the front skewer axle, is coming out the bottom front of the travelling pulley as in Figure A. Reattach the handle connector or dead end connector to the appropriate chain end.

5) Place the chain slide over the top run of the chain, with the slide pointed away from the travelling pulley. Position the dead end connector between the two holes in the chain slide, then slip the connector and slide on the front axle opposite the front shock cord pulley, capturing the top run of chain between the axle and the slide. Put another #8 screw in the end of the axle to hold everything on and compare what you have with the drawings. Be sure there are no twists or kinks in the chain.

Position the travelling pulley in the middle of the skewer bar and pull any chain slack out at the chain slide. Put the bridge pin through the chain at the front of the chain slide.

- 6) Pick up your shock cord and if you are reusing an old cord, locate the end that was in the S.C.A.M. To extend the life of the cord, this end will now go in the travelling pulley. Retape and cut the end if necessary, then put the end *IN THE TOP* shock cord hole in the travelling pulley and bring it *OUT THE BOTTOM* shock cord hole. Bring 2" - 3" of cord out the travelling pulley, then grasp the pulley in one hand and the two(2) runs of shock cord in the other hand and tug on them, seating the shock cord in the V-groove of the travelling pulley. See Figure A.
- 7) In a similar manner, route the other end of the shock cord through the S.C.A.M., leaving about 2" - 3" of excess cord and tugging the cord into the V-groove of the S.C.A.M. See Figure A.
- 8) It is time to route the shock cord over the shock cord pulleys. Look closely at the diagram. From the top hole of the travelling pulley, the shock cord goes straight back to the top of the rear shock cord pulley, then around and off the bottom of the rear shock cord pulley. From here, the cord goes diagonally under the skewer bar to the bottom of the front shock cord pulley, then around and off the top of the front shock cord pulley. Now go straight back (you'll have to pull on the cord some) to the rear skewer axle and position the S.C.A.M. as shown in Figure A, with the end of the cord coming out the bottom of the S.C.A.M. Be sure there is no twist in the shock cord. Put the last #8 screw in the end of the axle, and you are done.
- 9) Have a friend hold the skewer bar while you operate the mechanism by pulling the chain out the slide. Make sure that everything is running smoothly with no interference between moving parts. Look again at the drawings and be sure that your assembly looks the same. Satisfied? Good. Check again and then we'll put it back in the ergometer.

4. INSTALLING THE SKEWER

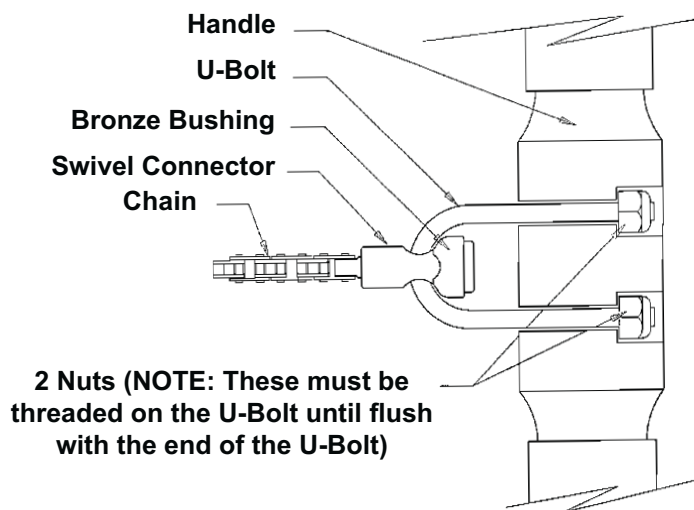
- 1) Carefully remove the four(4) #8 screws from the axles.
- 2) Slowly insert the skewer through the monorail so that the parts will be positioned as in Figure A.
- 3) Leave the loose end of the chain lying on the floor with the bridge pin still through the chain.
- 4) Insert the four(4) #8 screws through the holes in the monorail and thread them into the skewer axles. Lifting on the axles with a screwdriver may help align the holes. First tighten the screws on the right side (as you sit on the seat facing the wheel), followed by the screws on the left side.
- 5) Take the end of the chain and thread it through the chain guide, under and around one of the sprockets on the axle of the flywheel, and back out the chain guide.
- 6) Reattach the chain to the handle, being sure to fully tighten the two(2) 1/4"-20 Nylon insert stainless steel nuts that hold the U-bolt in the handle. Use a hammer to tap the nuts back into the wood of the handle.
- 7) Remove the bridge pin from the chain, and your machine is ready to row!

CONCEPT II HANDLE SWIVEL

The newest chain we have is equipped with a new device for connecting the chain to the handle of your Concept II Rower. Called the Handle Swivel, this device prevents twisting of the chain which is a type of abuse that can result in chain breakage.

ASSEMBLY

Please refer to this diagram. Note that the BRONZE BUSHING is positioned such that the U-BOLT is contacting it as shown. Also note that it is very important that the two nuts be threaded on the U-BOLT until they are at least flush with the ends of the U-BOLT.



MONITOR BATTERIES

APPROXIMATELY EVERY 500 HOURS OF USE:

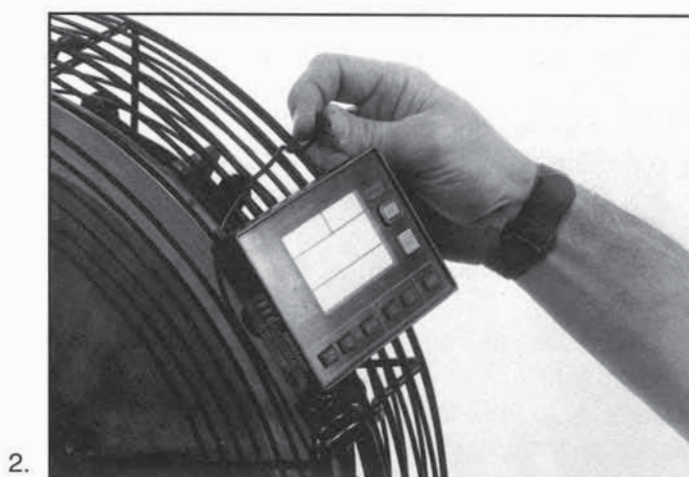
REPLACE THE MONITOR BATTERY when the display begins to fade. It should fade gradually, so you should have time to get new batteries if you don't have any on hand. The monitor uses three(3) type #357 watch batteries. One set should last about 500 hours of rowing. For an individual, this should be at least one year. In an institutional, heavy-use situation, this may be about 3 months.

HOW TO CHANGE THE BATTERIES: Remove the monitor bumper by pulling the rubber portion toward you until it comes off. The battery compartment is located on the upper left side of the monitor case (as you face the monitor). Use your fingernail to slide the cover down and off. You will see the 3 batteries inside. Pull gently on the tab provided to remove the batteries. Replace them with the same orientation, with the (+) side facing up. After changing the batteries, **YOU MUST RE-INITIALIZE THE MONITOR** as follows:

1. Press the **RESET** button
2. Keep it depressed while you press the **↑** button
3. Now release the **RESET** button
4. Then, finally release the **↑** button
5. Replace the bumper

PERFORMANCE MONITOR REMOVAL FROM MODEL B FLYWHEEL

TOOL NEEDED: Phillips Head Screwdriver

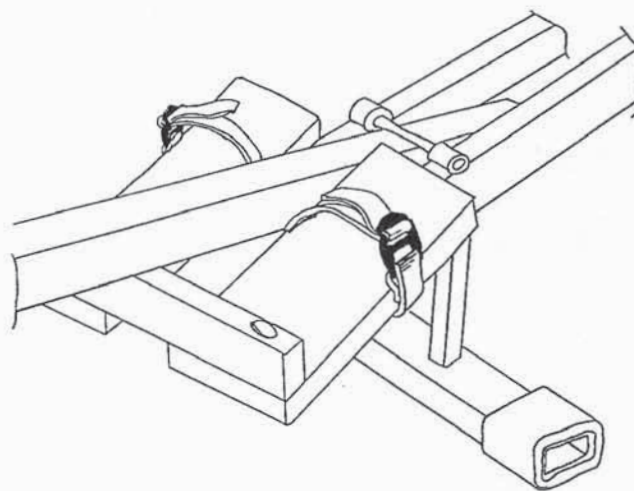
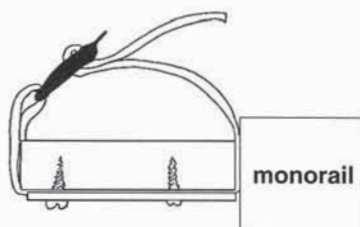


FOOTSTRAP REPLACEMENT

TOOL NEEDED: Phillips Head Screwdriver

TO REPLACE FOOTSTRAP:

Remove the screws (or bolts on newer machines) that hold the footboard to the metal footplate. You can now remove the old footstrap and place the new one in the slot in the back of the footboard. Reassemble the footboard to the footplate with the new strap positioned as shown in the drawing.



Note: If you have an older machine with screws, they will pass right through the footstrap. In newer machines with bolts, the strap will lie below the bolts.

INSTALLING A NEW MONITOR PICKUP

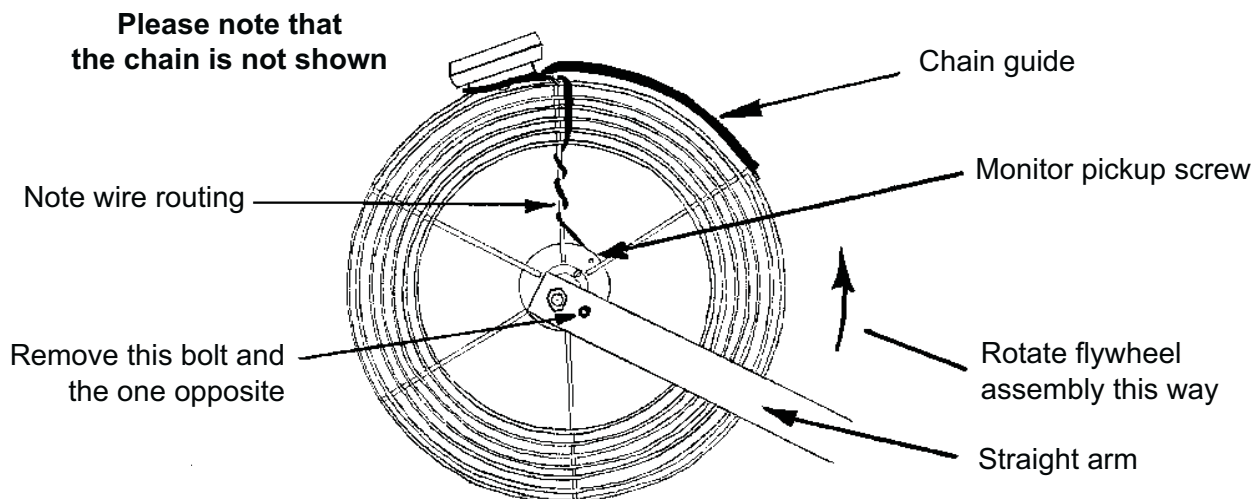
Use Part #265

Tools needed: 1/2" wrench
Phillips head screwdriver

1. Remove the monitor bumper by pulling the rubber outer portion toward you until it comes off.
2. Note the routing of the pickup wire and compare it to the drawing below. Unplug the wire from the monitor and unwind it from the cage.
3. With the 1/2" wrench, loosen the four(4) bolts that hold the flywheel assembly to the arms and remove the two rearmost bolts(see drawing).
4. Rotate the flywheel assembly upward until the monitor pickup screw is accessible. Note the orientation of the flat side of the pickup body and then remove the screw with a Phillips head screwdriver. It may be necessary to hold the pickup body and then remove the screw. You may find a spacer washer between the pickup and the flywheel cage, which should be saved.
5. Position the new pickup between the cage and the flywheel. If you had a spacer washer, put it between the cage and the base of the pickup body and attach with the Phillips screw. Before fully tightening the screw, rotate the pickup body until the flat side of the body is facing the chain guide. Now tighten the screw, and check that the clearance between the flywheel and the end of the pickup is 1/16" to 1/8". This distance may be adjusted with the spacer washer.
6. Referring to the drawing, route the pickup wire to the monitor and plug it in. The routing is not critical, but the wire should be taut and should not interfere with the chain or flywheel. Leave enough slack in the wire so that it can be plugged in without stretching.
7. Rotate the flywheel assembly back into position and fasten with the four(4) bolts. Replace the monitor bumper and start rowing.

If re-initialization is necessary, follow these instructions:

- Press the **RESET** button and keep it depressed while you press the  button.
- Now release the **RESET** button and finally, release the  button.



MAINTENANCE OF YOUR ERGOMETER

Maintenance requirements will vary widely depending on whether your ergometer is used at home or in an institutional setting. The following maintenance recommendations are provided as a general guideline.

DAILY: CLEAN THE MONORAIL with a non-abrasive scouring pad.

EVERY 50 HOURS
(Weekly for institutional users):

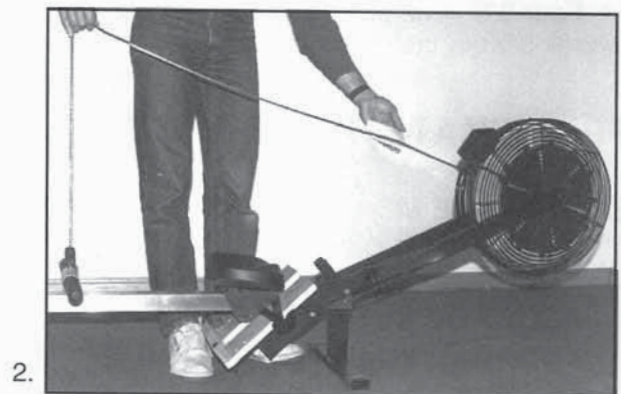
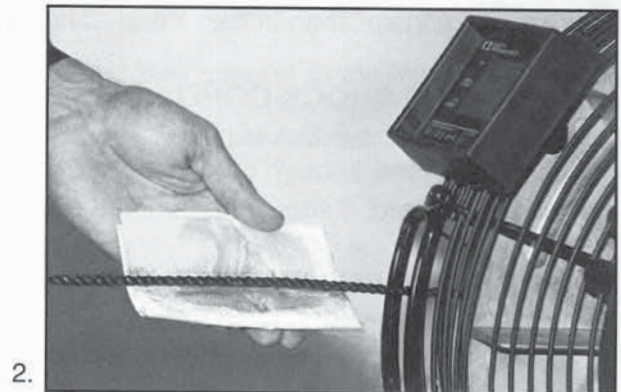
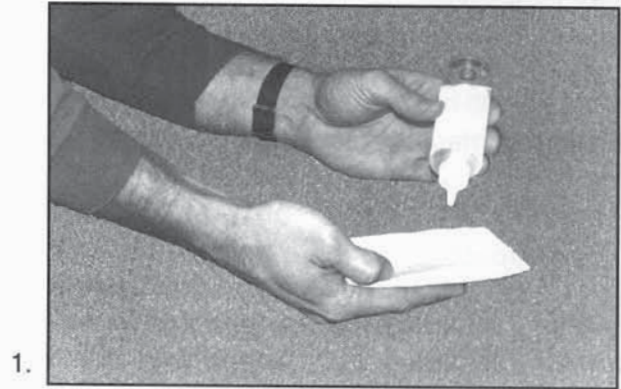
CLEAN AND LUBRICATE THE CHAIN.

This wiping procedure will serve to lubricate the chain for maximum life of the chain and sprockets and to keep the chain clean of dirt and lubricant residue.

1) Pull the handle all the way out to the end of the monorail to expose the “working” portion of the chain. If two people are available for the job, one can hold the handle out while the other wipes the chain. If one person is doing the job, the spring clip, which is used to retain the chain during shipment, may be inserted into the chain where it enters the monorail to hold the return tension.

2) Put about a teaspoon of Concept II Chain Oil, SAE 20w Motor Oil, or 20w 3-in-1 Oil on a clean rag or paper towel and wipe it along the length of the chain between the handle and the cage. Repeated wiping will soften and remove dirt leaving the chain with a thin, clean, lubricating film. Excess oil should be removed by wiping the chain with a dry paper towel.

3) If the chain is very dirty or has not been previously maintained, this process should be repeated several times.



IMPORTANT NOTES

- Use of this machine with a worn or weakened part, such as the chain, sprockets, chain/handle connector, handle U-bolt or shock cord, may result in injury to the user. When in doubt about the condition of any part, Concept II strongly advises that it be replaced immediately.
- The monitor and flywheel are sealed units. You should not attempt to take these assemblies apart. Repairs must be made at the factory. Please contact us if you have a problem with either of these parts. Any attempt to disassemble these units will void the warranty.

EVERY 250 HOURS OF USE (Monthly for Institutional Users):

1) INSPECT THE CHAIN FOR STIFF LINKS. Stiff links in the chain can cause the chain to skip over the sprocket creating a severe wear situation. We recommend a monthly inspection of the portion of the chain that contacts the sprockets. This should take about 5 minutes. Stiff links may be caused by a lack of lubrication, or a build-up of dirt and old lubrication. In most cases, cleaning and lubrication will loosen up the links. If it does not, the chain should be replaced. If the chain skips on the sprocket, the ergometer should not be used and Concept II should be contacted.

2) ADJUST THE BOTTOM SEAT ROLLER if the seat seems to be too loose on the monorail. Loosen the nut and bolt holding the bottom roller in place, remove the roller, and move it to the next tighter set of holes in the seat carriage. Reassemble and tighten nut lightly.

3) INSPECT THE CHAIN HANDLE CONNECTION. Specifically look closely at the hole in the connector piece through which the U-bolt passes. This hole will tend to elongate with wear. If the hole is over 7/16" long, or if the U-bolt itself is nearly half worn through, the whole chain and connectors should be replaced. Before you order these parts, we recommend that you remove the skewer from the monorail following the instructions on page 3 and check for any other worn out parts such as the shock cord, travelling pulley, chain slide, and white plastic pulleys. You may wish to order a complete new skewer assembly if several parts are worn. It will make installation of the new chain much easier.

4) TIGHTEN THE SHOCK CORD if the handle does not return all the way against chain guide. To tighten the shock cord, pull the S.C.A.M. (see skewer detail drawing on page 3) out the back of the monorail with a pair of pliers and feed enough cord through the S.C.A.M. to achieve the desired tension. If you have more than 6" of excess cord, it should be trimmed after taping the area to be cut to prevent unraveling.

5) CHECK TO BE SURE THAT THE FOLLOWING NUTS AND BOLTS ARE NOT LOOSE:

- Two 1/4" nylon insert nuts at handle
- Four 5/16" bolts holding flywheel to frame
- Four 5/16" nuts holding legs to monorail
- Four 3/8" nuts holding arms and footboards to monorail

APPROXIMATELY EVERY 500 HOURS OF USE:

REPLACE THE MONITOR BATTERIES following directions on page 8.

STORAGE SUGGESTION:

It is best to let the oar handle rest against the fan cage rather than in the handle hook when the machine is not in constant use (i.e. overnight, between workouts). This will prolong the life of the shock cord.

TROUBLESHOOTING

SYMPTOM: Scraping noise in the monorail

POSSIBLE CAUSE: Skewer not properly positioned in monorail

REMEDY: Loosen the four(4) screws holding the skewer in the monorail, then retighten starting with the front right side (as you sit on seat facing the wheel), followed by the right rear, then the left front, and finally the left rear. If this doesn't help, shine a flashlight in one end of the monorail while looking through the other end, and have someone row very slowly. Check for any interference of moving parts which might be causing the noise. Next, try pulling out the skewer. Compare it to the skewer drawing on page 3 (Fig.A), being sure that there aren't any twists in either the chain or the shock cord. If you still haven't found anything wrong and the noise persists, try bending the skewer very slightly away from the travelling pulley. When you put it back in the monorail, be sure to position it as described above. If the noise still persists, contact Concept II for further help.

SYMPTOM: Tinkling/clinking sound in the monorail

POSSIBLE CAUSE: Shock cord too loose

REMEDY: Tighten shock cord as described in the maintenance section

SYMPTOM: Seat sticks on monorail

POSSIBLE CAUSE: The monorail may not be clean. Or the bottom seat roller may be installed such that the seat fits too tightly on the monorail.

REMEDY: Clean the monorail. Rollers often wear rapidly at first until they conform to the shape of the monorail. If this is the case, your seat may feel tight and your monorail may need more frequent cleaning until this wearing process is complete. If the seat is still very tight on the monorail, the bottom seat roller will need adjustment. See page 1.

SYMPTOM: Seat is wobbly

POSSIBLE CAUSE: The seat rollers may need adjustment.

REMEDY: Adjust seat rollers as described on page 1.

SYMPTOM: Chain skips on sprocket during the drive or runs roughly on sprocket during the recovery.

POSSIBLE CAUSE: Stiff links in chain.

REMEDY: Clean and lubricate the chain. If it continues to skip, the machine should not be rowed and you should contact Concept II immediately.

SYMPTOM: Handle does not retract all the way to the cage and hangs loose.

POSSIBLE CAUSE: Shock cord too loose due to normal stretching or cold temperatures.

REMEDY: Adjust shock cord tension as described in maintenance section. Replace if frayed through outer cover or losing its elasticity. If it is cold, allow it to warm up.

SYMPTOM: Monitor display fails to come on when you start to row

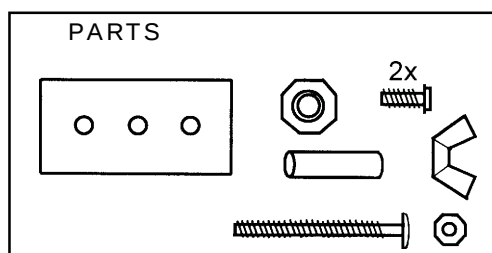
POSSIBLE CAUSES & REMEDIES: If you just changed the batteries, the polarity may be wrong. Try reversing the orientation of the batteries. If you have not just changed the batteries, try pressing the **RESET** button. If there is still no life in the display, you could try new batteries. If this doesn't help, contact Concept II. If the **RESET** button does activate the display (with zeroes), there may be a problem with the monitor pickup. Again, you should contact Concept II.

SYMPTOM: Dimming of monitor display

POSSIBLE CAUSE: Monitor not initialized, either because battery was just changed, or monitor became uninitialized during shipping.

REMEDY: Initialize monitor as follows: Press **RESET** button and keep it depressed while you press the  button. Now release **RESET** and finally release  button.

AXLE OR SPROCKET REPLACEMENT - MODEL B



FLYWHEEL COG TOOL SET - PN 484

Axle Shaft - PN 248

Flywheel Repair Sprocket Kit - PN 485

Chain w/Connector & Swivel - PN 280



MORRISVILLE, VERMONT USA

WWW.CONCEPT2.COM

E-MAIL: ROWING@CONCEPT2.COM

TOOLS NEEDED:

Philips Head Screwdriver

Flat Head Screwdriver

Long Nose Pliers

Pliers or Pipewrench

Bridge Pin

Hammer

1/2" Wrench

Note: Please read through these directions completely before beginning replacement procedure. It is highly recommended that the chain be replaced at the same time as the sprockets. The old chain does get worn and may not work at all on the new sprockets. If it does work, it will probably wear the new sprockets prematurely.

1. Remove the Performance Monitor from the wheel assembly by following the enclosed directions.
2. Pull the handle out a few feet from the chain guide and put the bridge pin through the chain where it emerges from the monorail. This will hold some slack in the chain.
3. Remove the handle by tapping the rounded end of the U-bolt to dislodge the stainless steel nuts from the wooden handle. Use a 1/2" wrench to remove the two nuts from the U-bolt. Remove the U-bolt from the handle and chain; remove the chain from the sprockets and let it rest on the floor.
4. Use a 1/2" wrench to remove the four bolts which hold the flywheel assembly to the black arms. Hold on to the assembly wheel while removing the bolts so that the assembly does not drop to the floor.
5. The cage around the wheel is made up of two separate halves. When the two halves are disassembled they must be reassembled with no change in their relative position. To accomplish this, mark each half with a piece of tape. The marks can then be aligned when the cage is reassembled.
6. Lay the wheel flat on its side. Remove the retaining clip from the axle at the center of the cage. Long nose pliers work well to grab the clip. We have included new clips with the parts in case the old clips are damaged.
7. Use the "puller" tool to remove first cage half. Screw the two outside (5/16"x1") bolts into the mounting holes of the cage and turn the center bolt clockwise. See Fig. 1 below left. Make sure that the center bolt is pushing onto the axle and not the bearing.

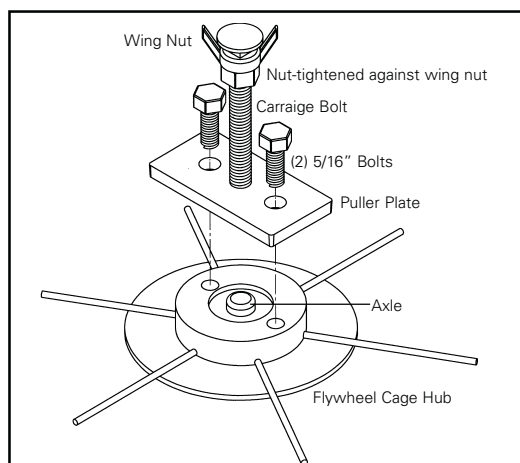
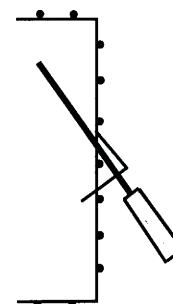


Fig. 1

Fig. 2
Flywheel Cage Half



When the bearing is removed from the end of the axle, the two flywheel cage halves can be separated by prying the hooks on one half over the wire of the other half. A screwdriver or other flat tool works well for this. See Fig. 2.

8. Remove “puller” from cage and set this half aside. The second half can be removed the same way.

9. You now have a flywheel with an axle through it and two cage halves. This is a good time to clean everything. WD-40, or other solvents and a rag will remove any dust and/or oil from the wheel and the cage.

10. Remove the sprockets from the axle. The tool that looks like a large nut with a bearing inside it will hold the axle so the sprockets can be unscrewed. This tool should be placed onto the end of the axle opposite the sprockets. The writing on the bearing should be away from the wheel. The large nut can then be held with a wrench and the sprockets removed counterclockwise. A large pair of pliers or a pipe wrench may be needed depending on how severely the sprockets are worn. See Fig. 3.

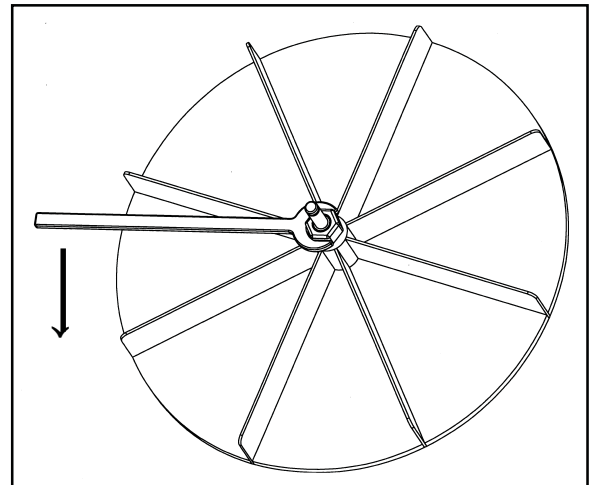


Fig. 3

11. When putting on the new sprockets, the larger one must go on first with the hub of the sprocket toward the wheel. The smaller one can then go on. Both sprockets can be put on finger tight. They do not need to be tightened with a wrench. See Fig. 4.

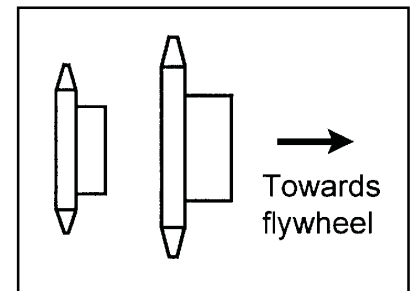


Fig. 4

12. Gently lay the flywheel down on its side with the flat side of the wheel up. Take the open cage half (this is the one with the chain guide and wire for the monitor on it) and start the bearing onto the end of the axle. The third and final tool is then used to push the bearing back onto the axle. One end of the tool is countersunk; this is the end to use toward the axle. Center the tool, countersunk end down, on the bearing at the center of the cage and gently tap the end with a hammer. When you feel the axle bottom out in the tool, stop tapping. The end of the axle will go into the countersink the correct distance so a clip can be inserted. See Fig. 5.

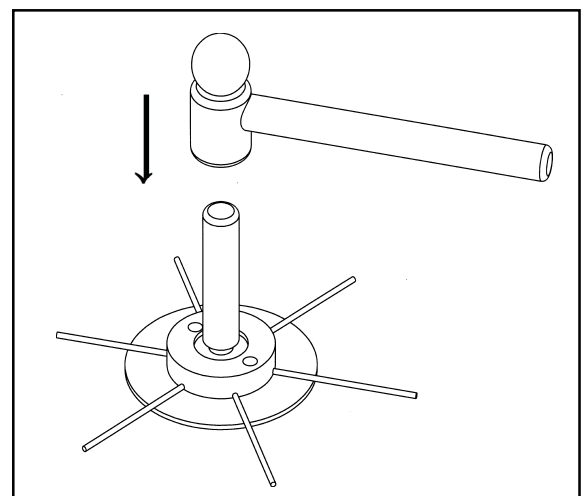


Fig. 5

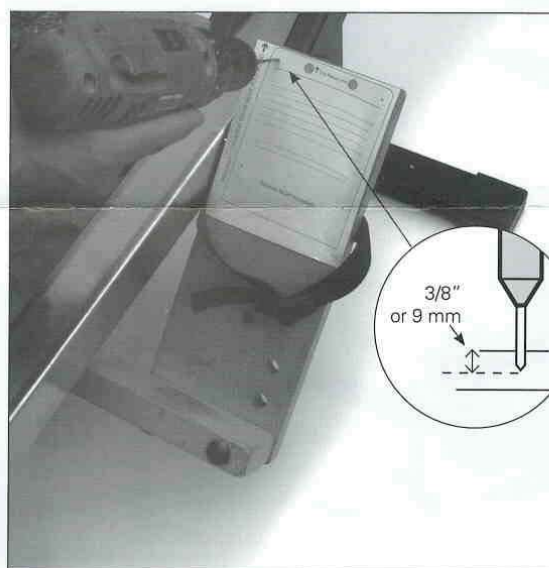
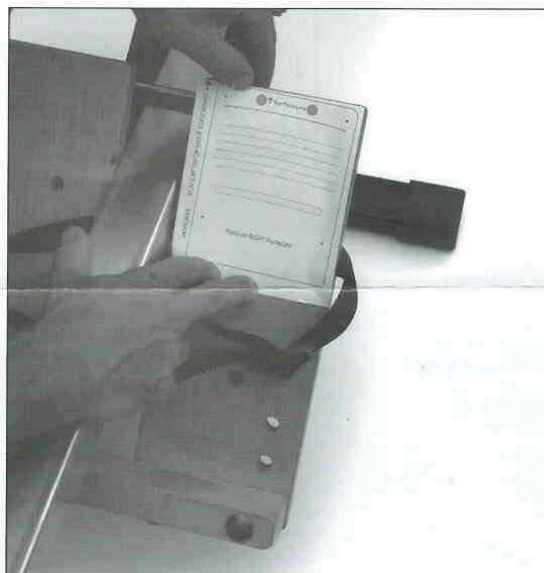
13. Turn the flywheel over and place the other cage half on the wheel. Align your marks on the two cage halves and rehook the halves using the same technique as in disassembly. See steps 8, 7 and 6. Tap this half onto the axle the same way as the first half. Double check your alignment marks on the cages and, if they are correct, put the new clips on both ends of the axle. The clips need to be in the grooves to hold securely.

14. Attach the Performance Monitor to the flywheel following the same page of instruction for the disassembly. Mount the flywheel assembly to the two arms of the Indoor Rower.

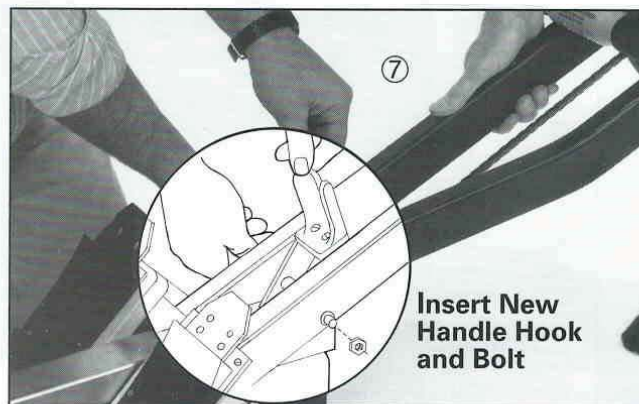
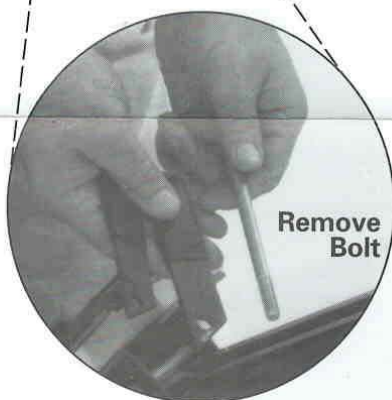
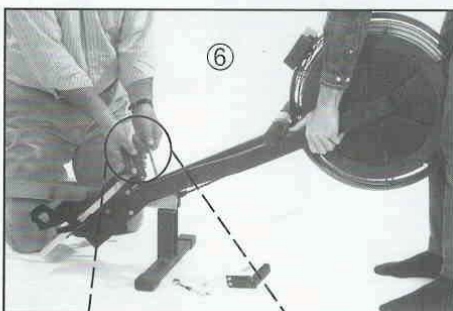
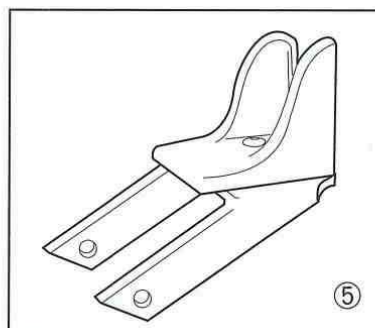
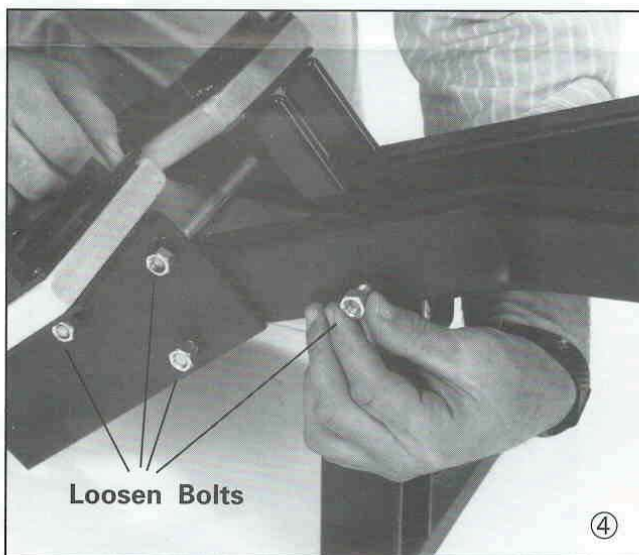
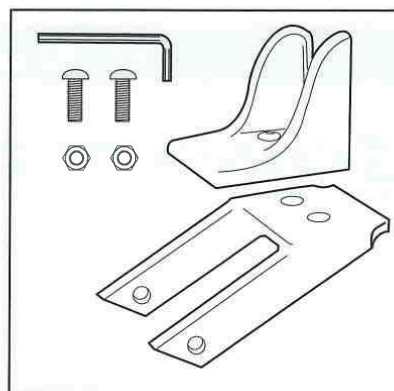
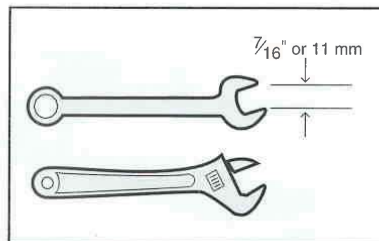
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A collection of tools including a grey power drill with a black cord, a black-handled screwdriver, a silver open-end wrench, a silver combination wrench, and a roll of grey tape.

1.



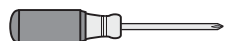
Handle Hook Assembly



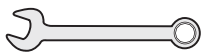
RETROFIT OR REPLACE PM4 ON MODEL B

10/06

TOOLS



to remove a PM1



(2) 7/16" (or 11mm)
to remove a PM2 or PM3



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PM1 Removal



1a.

PM2 or PM3 Removal



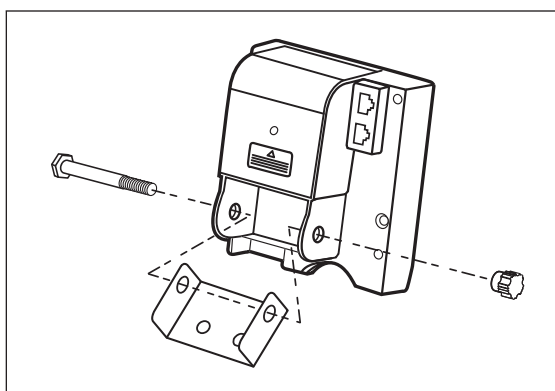
1b.



2.



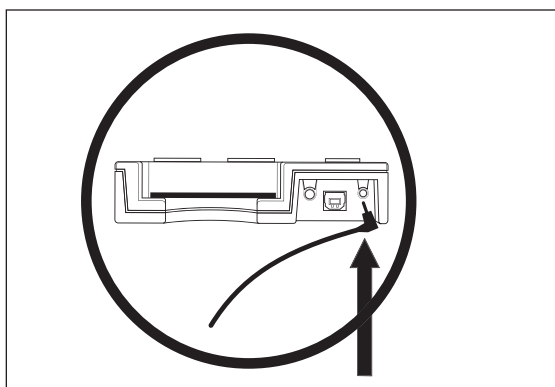
3.



4.



5.



6.

Note:

The PM4 has been factory-programmed to prevent possible battery drainage during shipping.

To restore power, perform ONE of the following procedures:

1. Insert and remove the LogCard into the PM4. A standard credit card will also work.
2. Plug in the pickup cable from your Indoor Rower and pull on the handle.

Troubleshooting: If your PM4 still fails to activate, use a pencil or a ball point pen and press into the hole on the back right side of the PM4. This will reset and activate your PM4.

PM3 RETROFIT FOR MODEL B

TOOLS

-  to remove a PM1
-  (2) 7/16" (or 11mm) to remove a PM2
-  (1) 9/16" (or 15 mm) to tighten PM3

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ROWING

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Note: The PM3 has been factory-programmed to prevent possible battery drainage during shipping. To restore power, simply insert and remove the enclosed LogCard into the PM3.

PM1 REMOVAL

1a.



PM2 REMOVAL

1b.



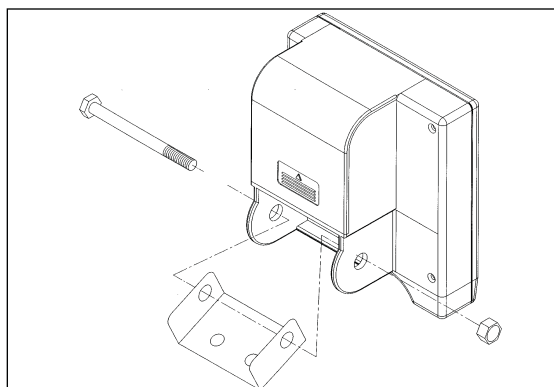
2.



3.



4.



5.



6.



7.

